



## Adhesive recommendation for PURLINE ORGANIC FLOORING

### General information:

- The subfloor must be prepared in accordance with VOB DIN 18365. The relevant data sheets, such as TKB data sheet no. 8 “Assessing and preparing subfloors for floor covering and engineered wood work” must be observed.
- In order to achieve the best wetting of the FleeceTEC backing, PURLINE floor coverings should be laid in the semi-wet bed of adhesive.
- Take up as much adhesive as possible as can be laid during the working time.
- Windmüller GmbH recommends an A2 toothing for the application of the adhesives. This recommendation may differ from the manufacturer's specifications.
- Press down straight after laying the covering in the bed of adhesive using a smoothing cork/ handled smoother and heavy roller (at least 50 kg).
- Only use adhesives that are
  - low on emissions,
  - solvent-free
  - and RAL UZ113 (Blue Angel) or EC1 certified.
- In rare cases, it is not possible to do without contact or reactive resin adhesive (high weight loads, strong sunshine, high temperatures etc.) If you have any questions about this, contact our hotline.
- It is recommended to work with all the necessary components (e.g. adhesive primer, fillers, adhesives etc.) from one system, i.e. from one manufacturer.
- Observe the specifications and processing guidelines of the adhesive and filler manufacturers.

### Adhesives for installing PURLINE organic flooring rolls and planks

Manufacturer	Contact	Product
Ardex GmbH	<a href="http://www.ardex.de">www.ardex.de</a>	Ardex AF 155 (only roll) Ardex AF 130 Ardex AF 2224 (only plank) Ardex AF 140 (only plank) Ardex AF 620 Ardex AF 660
Bostik GmbH	<a href="http://www.bostik.de">www.bostik.de</a>	Nibofloor Eco+Elastic Power Elastic Nibofloor S 800 Fiber Force (only plank)

If you have any questions, please contact:  
Windmüller GmbH  
Installation hotline: +49 (0) 52 37 – 609-530

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Forbo Eurocol Deutschland GmbH	<a href="http://www.forbo-eurocol.de">www.forbo-eurocol.de</a>	643 Eurostar Fibre (only plank)
Kiesel Bauchemie GmbH u. Co.KG	<a href="http://www.kiesel.com">www.kiesel.com</a>	Okatmos star 100 Plus (wineo 1000+1500) Okatmos star 100 (wineo 1000+1500) Okatmos star 110 (only wineo 1000) Okatmos star 120 (only wineo 1000) Okatmos EE 19 (only wineo 1000) Okamul PU (only wineo 1000)
Mapei GmbH	<a href="http://www.mapei.com">www.mapei.com</a>	Ultrabond Eco V4 SP (privat/commercial) Ultrabond Eco VS90 Plus (privat/commercial) Ultrabond Eco V4 SP Fiber (only plank; privat/commercial) Ultrabond Eco MS 4 LVT (humidity areas*, conservatories, industrial areas) <small>*Contact techn. support Mapei</small>
Murexin AG	<a href="http://www.murexin.com">www.murexin.com</a>	D 495 MS K499
PCI Augsburg GmbH	<a href="http://www.pci-augsburg.de">www.pci-augsburg.de</a>	UKL 302
Schönox (Sika Deutschland GmbH)	<a href="http://www.schonox.com">www.schonox.com</a>	Schönox Emiclassic (wineo 1500 Rolle) Schönox Durocoll ( wineo 1000, wineo 1500 Planke)
Stauf Klebstoffwerk GmbH	<a href="http://www.stauf.de">www.stauf.de</a>	D 5 D 50 (only plank) R 105
Thomsit (PCI Augsburg GmbH)	<a href="http://www.thomsit.de">www.thomsit.de</a>	K188E K188S K150 (only plank)
Uzin Utz AG	<a href="http://www.uzin.de">www.uzin.de</a>	KR 430 (only plank) KE 2000 S WK 222
Wakol GmbH	<a href="http://www.wakol.de">www.wakol.de</a>	D 3307 D 3317 (only plank) D 3318 (only plank) D 3319 (only plank) D 3320 D 3360

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		MS 550 PU 270
Wulff GmbH & Co. KG	<a href="http://www.wulff-gmbh.de">www.wulff-gmbh.de</a>	Supra Strong Ultra Strong Multi Strong (only wineo 1000) ES 14 (only wineo 1500 + acoustic)

**It is essential to check before installation whether the adhesive is suitable for the intended application area and type of exposure. In case of questions or alternative solutions to adhesives, please contact the application technology department of the respective adhesive manufacturer.**

**With the publication of this adhesive recommendation (status 06/2019) all previous versions lose their validity.**